### FlooBed® MBBR Process

Maynilad Paltok Sewage Treatment Plant, Quezon City, Philippines



# Maynilad, Paltok STP Design values, inlet

| Inlet                              | Unit                | Design<br>Value                   | Min. | Max. |
|------------------------------------|---------------------|-----------------------------------|------|------|
| $Q_d$                              | $[m^3/d]$           | 4 900                             |      |      |
| $Q_{h} (Q_{d}/24)$                 | [m <sup>3</sup> /h] | 204,2                             |      |      |
| Peak factor for hydraulic capacity |                     | 1,8                               |      |      |
| COD                                | [mg/l]              | 400                               |      |      |
|                                    | [kg/d]              | 1 960                             |      |      |
| COD soluble                        | [mg/l]              | 225                               |      |      |
|                                    | [kg/d]              | 1 103                             |      |      |
| BOD <sub>5</sub>                   | [mg/l]              | 200                               |      |      |
|                                    | [kg/d]              | 980                               |      |      |
| BOD <sub>5</sub> soluble           | [mg/l]              | 150                               |      |      |
|                                    | [kg/d]              | 735                               |      |      |
| Temperature                        | [°C]                | 20                                | 20   | 30   |
| рН                                 |                     | 7,0                               | 6,0  | 9,0  |
| TSS                                | [mg/l]              | 250                               |      |      |
|                                    | [kg/d]              | 1 225                             |      |      |
| TKN                                | [mg/l]              | 70                                |      |      |
|                                    | [kg/d]              | 343                               |      |      |
| Ammonium (NH <sub>3</sub> )        | [mg/l]              | 50                                |      |      |
|                                    | [kg/d]              | 245                               |      |      |
| Phosphorus                         | [mg/l]              | 14                                |      |      |
|                                    | [kg/d]              | 69                                |      |      |
| Total coliform                     | MPN per<br>100 ml   | 10 <sup>7</sup> - 10 <sup>8</sup> |      |      |



## Maynilad, Paltok STP Design values, treated effluent

| Treated effluent          | Unit           | Value     |
|---------------------------|----------------|-----------|
| COD                       | [mg/l]         | 60        |
|                           | [kg/d]         | 294       |
| BOD <sub>5</sub>          | [mg/l]         | 20        |
|                           | [kg/d]         | 98        |
| TSS                       | [mg/l]         | 50        |
|                           | [kg/d]         | 245       |
| Oil and Grease            | [mg/l]         | 5         |
| (Petroleum Ether Extract) | [kg/d]         | 25        |
| NO <sub>3</sub> -N        | [mg/l]         | 10        |
|                           | [kg/d]         | 49        |
| PO <sub>4</sub> -P        | [mg/l]         | 1         |
|                           | [kg/d]         | 4,9       |
| Total coliforms           | MPN per 100 ml | 1 000     |
| рН                        |                | 6,0 - 9,5 |



### Maynilad, Paltok STP Process

- Flootech Oy delivered the biological process for Maynilad's Paltok
   STP in Quezon City, Philippines in 2011
- Biological process is based on MBBR technology
- Key challange for the process design was biological nitrogen removal
- Equipment:
  - Two parallel treatment lines
  - In both lines two MBBR reactors in series preceded by anoxic suspended growth reactor
  - First MBBR is designed for BOD removal and the second one is for nitrification
  - After nitrification reactor effluent is recycled back to the anoxic reactor for denitrification
  - Reactor sizes:

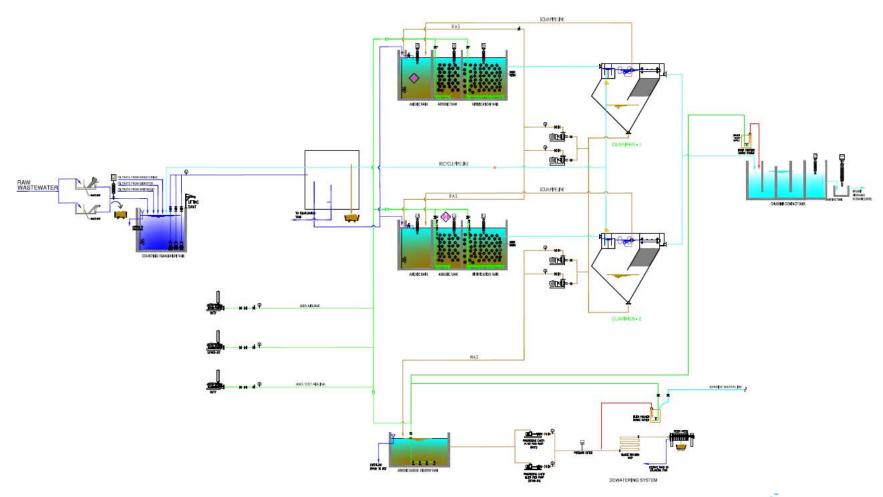
MBBR 1: 2 x 155 m<sup>3</sup>

- MBBR 2: 2 x 310 m<sup>3</sup>

- Anoxic: 2 x 425 m<sup>3</sup>



## Maynilad, Paltok STP Flow sheet





#### Maynilad, Paltok STP Realized values, Feed

 $980 \, \text{m}^3/\text{d}$ Flow 169 mg/l COD - BOD<sub>5</sub> 85 mg/l 30 mg/l - TSS 50 mg/l - Oil & Grease - Color 27 PCU 20 mg/l - NH<sub>3</sub>-N - NO<sub>3</sub>-N < 0.5 mg/l33,1 mg/l - TKN - PO<sub>4</sub> 12,6 mg/l

 $P_{tot}$ - Coliforms 5,8 x 10<sup>6</sup> MPN/100ml

4,1 mg/l

28,2 °C - Temperature

- pH 7,5





#### Maynilad, Paltok STP Realized values, Treated effluent

- NH<sub>3</sub>-N < 0,2 mg/l - NO<sub>3</sub>-N < 0,5 mg/l - TKN 0,4 mg/l

- Coliforms < 1,8 MPN/100ml

Temperature 29 °CpH 7,6



