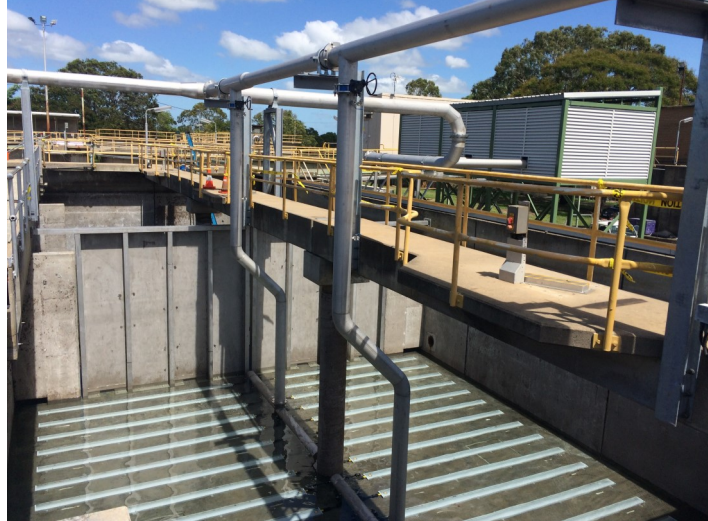




## ROCKHAMPTON REGIONAL COUNCIL CUTS ITS COST OF WASTEWATER TREATMENT



Among the major challenges facing many councils in Australia is the need to treat growing amounts of wastewater caused by population growth; the need to manage the costs of this treatment and the need to meet and comply with new and stringent discharge limits.

The South Rockhampton Sewage Treatment Plant now serves a population of more than 19,000 people, the price of electricity in Queensland rose more than 20% in July of 2013 and it's no mean feat to keep under the limit of 5—10 milligrams per litre of Total nitrogen.

However, thanks to an upgrade of this treatment plant – which includes using a diffuser system considered one of the most efficient in the world –



the Rockhampton Regional Council has achieved a total nitrogen limit as low as 3.1 milligrams per litre while aiming to reduce electricity costs by up to 20%.

“More than half of the energy used in a treatment plant such as ours is consumed in what is called the biological/aeration process.

This is why we have upgraded the plant by retrofitting it with the highly-efficient aeration system of AEROSTRIP® Diffusers,” says Cr Greg Belz of Rockhampton Regional Council.

“We chose Hydroflux Epco to install 80 of these four-metre AEROSTRIPS not only because they will cut our energy use while reducing our carbon footprint; but also because Hydroflux Epco provided performance guarantees for the installation.

“These guarantees, which have been met and verified, include oxygen transfer rates” says Cr Greg Belz

Luis Bastos, a Director of Hydroflux HUBER Pty Ltd, said:

“AEROSTRIP® Diffusers are easy to retrofit to into existing sites. What makes them particularly popular is that, as a result of the superior materials used in their construction, they outlast all other diffusers technologies on the market.

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ISO 31000: 2018  
ISO 45001: 2018



## ROCKHAMPTON REGIONAL COUNCIL CUTS ITS COST OF WASTEWATER TREATMENT



“The main benefits of the AEROSTRIP® diffusers are the significant power savings they achieve by the high oxygen transfer rate 4.0-5.0 kgO<sub>2</sub>/kW and the robustness of the membrane, which has a proven life of greater than 12 years.

All of this is without fouling or loss of pressure. Proof of the popularity of this system of diffusers can be found in the fact that AEROSTRIP® Diffusers have been installed at over 2,000 sites worldwide.

“They have proved particularly popular in Queensland as AEROSTRIPS also deliver cost savings in both electricity and by lowering maintenance costs.

The South Rockhampton Sewage Treatment plant is the fifth installation in Queensland,” he says.

### Installation Details

Item	Value
Number of Diffusers	80
Diffuser Length (m)	4.0
Peak SOTR (kg/h)	288
Reactor Volume (m <sup>3</sup> )	1050
Process Type	Continuous (MLE)
SAE (kg O <sub>2</sub> /kWh)	4.2 (at a water level of 3.3m)

### Construction Details

Hydroflux HUBER provided site installation works that included design, fabrication and installation of the main aeration header and dropper pipework.

The aeration header was connected back to the new blower facility.

During commissioning an independent SOTR performance test was carried out to verify the transfer rates and efficiency.



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